Rexroth **Bosch Group**

RE 29 067/02.03

Replaces: 12.01

4/3-way high response directional valve direct actuated, with electrical position feedback Type 4WRSE

Nominal sizes 6 and 10 Series 3X Maximum operating pressure 315 bar Maximum flow 180 L/min



Type 4WRSE 6 -...-3X/... with integrated control electronics



Type 4WRSE 10 -...-3X/... with integrated control electronics

Overview of contents

Contents	Page	 Direct actuated high response directional valve for the control of the size and direction of a flow
Ordering details	2	 Suitable for closed loop position and speed control
Symbols	2	 Actuated via high response solenoids
Preferred types	3	 Electrical position feedback
Function, section	3	 High response sensitivity and low hysteresis
Technical data	4	 Integrated control electronics with interface A1 or F1
Electrical connections	5	 For subplate mounting:
Integrated control electronics	6	Porting pattern to DIN 24 340 form A,
Characteristic curves	7 to 11	ISO 4401 and CETOP-RP 121 H Subplates to catalogue sheets RE 45 052 and RE 45 054
Unit dimensions	12 and 13	(separate order), see pages 12 and 13

Features

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Ordering details



Symbols

Type 4WRSE... (standard)



Type 4WRSE....**C**...



Preferred types

NS 6		NS 10	
Material no.	Туре	Material no.	Туре
00938307	4WRSE 6 V04-3X/G24K0/A1V	00916872	4WRSE 10 Q2-50-3X/G24K0/A1V
00909078	4WRSE 6 V1-10-3X/G24K0/A1V	00556812	4WRSE 10 V1-80-3X/G24K0/A1V
00906155	4WRSE 6 V1-20-3X/G24K0/A1V	00922997	4WRSE 10 V1-25-3X/G24K0/A1V
00904794	4WRSE 6 V1-35-3X/G24K0/A1V	00579140	4WRSE 10 V1-50-3X/G24K0/A1V
00558830	4WRSE 6 V10-3X/G24K0/A1V	00579637	4WRSE 10 V25-3X/G24K0/A1V
00576060	4WRSE 6 V20-3X/G24K0/A1V	00579943	4WRSE 10 V50-3X/G24K0/A1V
00579447	4WRSE 6 V35-3X/G24K0/A1V	00579286	4WRSE 10 V80-3X/G24K0/A1V

Function, section

The 4/3-way high response directional valves are designed as direct actuated units of subplate mounting design. They are actuated by high response solenoids. The solenoids are controlled via the integrated control electronics.

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Design:

The valve basically comprises of:

- Housing (1) with mounting surface
- Control spool (2) with compression springs (3 and 4)
- Solenoids (5 and 6)
- Position transducer (7)
- Integrated control electronics (8)
- Zero point adjustment accessible (9) via Pg 9

Functional description:

- With solenoids (5 and 6), de-energised, then the control spool (2) is held in its centre position by the compression springs (3 and 4)
- Direct actuation of the control spool (2) by the energisation of one of the high response solenoids
 - E.g. control of solenoid "b" (6)
 - \rightarrow Moves the control spool (2) to the left in proportion to the electrical input signal
 - Connection from P to A and B to T via orifice type cross- \rightarrow sections with linear flow characteristics
- By de-energising the solenoid (6) \rightarrow control spool (2) is returned to its centre position via the compression spring (3)

In the de-energised condition the control spool (2) is held in a mechanical centre position via the solenoid return springs. This with spool symbols "V" and "Q" does not relate to the hydraulic centre position!

By closing the electrical closed loop control circuit the control spool (2) is



Technical data (for applications outside these parameters, please consult us!)

			-/ [/		
General			NS 6	NS 10	
Installation			optional, preferably horizontal		
Ambient temperature range °C			- 20 to + 50		
Storage temperature range °C		- 20 to + 80			
Weight		kg	3.0	7.3	
Hydraulic (measured	with HLP 46, $\vartheta_{oil} = 40$ °C :	± 5 °C and p	v = 100 bar)		
Operating pressure	Ports A, B, P	bar	up to 315	up to 315	
	Port T	bar	up to 315	up to 315	
Nominal flow $q_{V \text{ nom}} \pm 10$ % at $\Delta p = 10$ bar L/min		4	25		
			10	50	
$\Delta p =$ valve pressure diffe	erential		20	75	
			35	_	
Max. permissible flow		L/min	80	180	
Pressure fluid		Mineral oils (HL, HLP) to DIN 51 524 and phosphate ester (HFD-R), further pressure fluids on request			
Degree of contamination		Max. permissible degree of pressure fluid contamination is to NAS 1638	A filter is recommended with a minimum retention rate of $\beta_x \ge 75$		
			class 7	x = 10	
Pressure fluid temperature range °C		- 20 to + 80			
Viscosity range mm ² /s		20 to 380, preferably 30 to 46			
Hysteresis %		≤ 0.05			
Reversal error		%	≤ 0.03		
Response sensitivity		%	≤ 0.03		
Zero point alignment		%	≤1		
Zero pont displacement v	vith changes to:		NS 6	NS 10	
	Pressure fluid temperature	%/10 K	< 0.1	< 0.1	
	Operating pressure	%/100 bar	< 0.5	< 0.3	
Electrical					
Command value signal	Voltage input "A1"	V	± 10		
Actual value signal	Voltage output	V	± 10		
Command value signal	Current input "F1"	mA	4 to 20		
Actual value signal	Current output	mA	4 to 20		
Duty %		100			
Coil temperature ¹⁾ °C		up to 150			
Electrical connection		with component plug to E DIN 43 563 AM6			
separate order, see page 5		plug-in connector to E DIN 43 563-BF6-3/Pg11			
Valve insulation to DIN 40 050		IP 65 with fitted and secured plug-in connector			
Control electronics			integrated into the valve, see pages 5 and 6		
1) Due to the occuring o	urface temperature of the colo	poid coils the	European Standards EN 563 and E	N 982 must be taken into	

¹⁾ Due to the occuring surface temperature of the solenoid coils, the European Standards EN 563 and EN 982 must be taken into account!

Note: For details regarding the environmental simulation test covering EMC (electro-magnetic compatibility), climate and mechancial loading see RE 29 067-U (declaration regarding environmental www.khadathydraulic.com

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Electrical connections

Plug-in connector

Plug-in connector to E DIN 43 563-BF6-3/Pg11 Separate order under material no. **00021267** (plastic version) For pin allocation see block circuit diagram on page 6



Plug-in connector

Plug-in connector to E DIN 43 563-BF6-3-Pg13,5 Separate order under Material No. **000223890** (metal versionl) For pin allocation see block circuit diagram on page 6



Component plug allocation

	Contact	Signal
Supply voltage	A	24 VDC (u (t) = 19,4 V to 35 V); I_{max} = 2 A (NS 6) I_{max} = 2,8 A (NS 10); impulse load = 4 A
	В	0 V
Reference potential actual value	С	reference contact F; A1: $R_{\rm e}$ > 50 k Ω F1: $R_{\rm e}$ < 10 Ω
Differential amplifier input command value	D E	A1: \pm 10 V command value, $R_{\rm e}$ $>$ 50 k Ω or F1: 420 mA, $~R_{\rm e}$ $>$ 100 Ω reference potential
Measurement output (act. value)	F	\pm 10 V actual value (limiting load 2 mA); or F1: 420 mA, max. load impedance 500 Ω
	PE	connect with cooling body and valve housing

Actual value: Interface A1: A positive signal at F and the reference potential at C results in a flow from P to A. Note for A1: Connect pin C on the control side (star form) with ⊥. Interface F1: 12...20 mA results in flow from P to A.
 Command value: A positive command value at D (Interface A1) or 12...20 mA (Interface F1) and the reference potential at E results in a flow from P to A and B to T. A negative command value at D (Interface A1) or 12...4 mA (Interface F1) and the reference potential at E results in a flow from P to B and A to T.

Connection cable:Recommendation:- up to 25 m cable length type LiYCY 7 x 0.75 mm²
- up to 50 m cable length type LiYCY 7 x 1.0 mm²
Outside diameter 6.5 to 11 mm
Only connect the screen to \bot on the supply side.

Block circuit diagram / connection allocation for the integrated control electronics



- Note: Electrical signals (e.g. actual value) taken via valve electronics must not be used to switch off the machine safety functions! (This is in accordance with the regulations to the European standard "Safety requirements of fluid technology systems and components – hydraulics", EN 982!)
- ¹⁾ Connection PE is connected with the cooling body and the valve housing
- $^{2)}$ $\,$ Connect pin C to \perp on the control side
- ³⁾ Output stage, current controlled
- ⁴⁾ Zero point externally ad

Pressure signal characteristic curve (V spool) $\rho_{\rm S}=100~{\rm bar}$

NS 6 Type 4WRSE 6 V...



NS 10 Type 4WRSE 10 V...

NS 10 Type 4WRSE 10 V80...



Leakage flow (typical)

NS 6 Type 4WRSE 6 V35...

2 5 4 Leakage flow in L/min \rightarrow Leakage flow in L/min \rightarrow 3 1 2 1 0 0 50 200 210 250 300 315 50 200 210 250 0 100 150 100 150 300 315 Operating pressure in bar \rightarrow Operating pressure in bar \rightarrow

Spool symbol V, V1-



1 = Nominal flow 35 L/min
2 = Nominal flow 10 L/min
Spool ... 20 lies between characteristic curves 1 and 2



Spool symbol Q2-

Spool symbol V, V1-



2 = Nominal flow 25 L/min

Spool \dots 50 lies between characteristic curves 1 and 2



Spool symbol Q2-



Frequency response characteristic curves



Flow load function at the max. valve opening (tolerance \pm 10%)



NS 6



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Measured at: $p_{\rm S} = 10$ bar v = 46 mm²/s $\vartheta = 40$ °C

Frequency response characteristic curves



Flow load function at the max. valve opening (tolerance \pm 10%)





NS 10



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