



DSS (DSA) 22 Design Series Solenoid Control Valve

7.9 to 15.8 gpm
4640 to 5075 psi

Features

Long-life operation is ensured by use of the high-performance, renowned SS (SA)-G01 wet solenoid valve as the pilot valve.

High pressure, high capacity

The 04 size can provides up to 79 gpm, while the 06 size delivers up to 158 gpm.

Low pressure loss

An original flow path design provides wide-ranging low pressure loss and enhanced system circuit efficiency. Internal modification of the pilot and drain can be accomplished without removing the valve by simply connecting and disconnecting plugs.

Built-in pilot pressure check valve

When tandem center type valve is used for the internal pilot valve (option), pilot pressure required for switching is self-maintained.

www.khadamathydraulic.com
 Tell: 021-55882749
 Tell: 021-33488178
 Fax: 021-33488105

Specifications

Valve Size		04 Size (D07)	06 Size (D08)	
Valve Model Number		DSS(DSA)-G04-***-R-**-22	DSS(DSA)-G06-***-R-**-22	
Maximum Working Pressure psi	P.A.B. Ports	5075	4640	
	T Port	Internal Drain Type	2320	
		External Drain Type	3045	
Maximum Flow Rate gpm		79	158	
Rated Flow Rate gpm		39	79	
Maximum Pilot Pressure psi		3625	3625	
Minimum pilot pressure psi	A** (Spring Offset Type)	116	116	
	E** (No-spring Detent Type)			
	C** (Spring Center Type)	174	174	
	D** (Pressure Center Type)			
	Built-in Pilot Pressure Check Valve Type (For Internal Pilot)		65	
Maximum Changeover Frequency (cycles/minute)		120	120	
Pilot Volume cu in	A** (Spring Offset Type)	.48	1.2	
	C** (Spring Center Type)	.24	.6	
Weight lbs	A** (Spring Offset Type)	19	31.9	
	E** (No-spring Detent Type)	20.2	33	
	C** (Spring Center Type)			
	D** (Pressure Center Type)	23	36.3	
Operating Environment	Dust-resistance/Water-resistance Rank JIS C 0920		DSS: IP64 (Dust-tight, Splash-proof) DSA: IP65 (Dust-tight, Waterjet-proof)	
	Ambient Temperature		-4 to 122° F	
	Operating Fluid	Temperature Range		-4 to 158° F
		Viscosity Range		15 to 300 centistokes
		Filtration		10 microns or less
Bundled Accessories	Mounting bolt		(2) 1/4-20 x 1 3/4 (4) 3/8-16 x 2	
	Tightening Torque		1/4 - 7.3 to 9.5 ft lbs 3/8 - 33 to 40 ft lbs	
			(6) 1/2-13 x 2 3/8 44 to 51 ft lbs	

- Note: 1.The maximum flow rate of each valve depends on the pressure. For details, see pages D-46 and D-47.
 2.Weight in parentheses is for stroke adjustment type.
 3.Solenoid specifications are the same as those for SS (SA)-G01. For more information, see pages D-6 and D-18.

• Handling

- 1 Pilot pressure values show the differential pressure between the pilot port and tank port or drain port. In the case of the pressure center, they show differential pressure between the pilot and drain ports (DR1, DR2).
- 2 The standard configuration is internal pilot and external drain, but other configurations are possible when required. See page D-48 for more information.
- 3 The JIS number on the nameplate indicates the standard internal pilot and external drain. Note therefore that the JIS numbers on

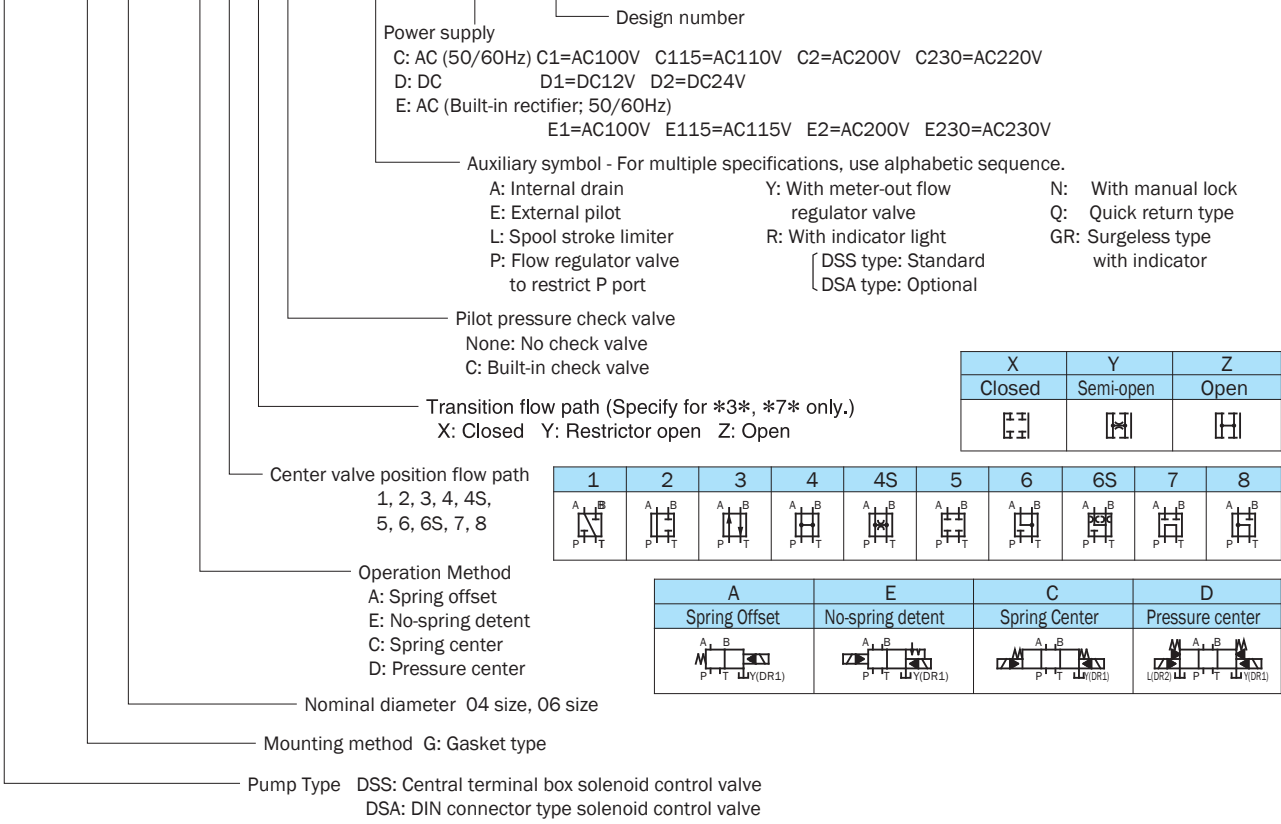
- page D-46 and D-47 are used even if the pilot is external and the drain is internal.
- 4 The maximum operating pressure for internal pilot is 3625 psi because it is limited by the pilot pressure.
- 5 For the PT mounting type DSS (DSA)-G**-C7*-**-22, open cross over with restrictor C7Y is standard.
- 6 When adjustable spool stroke is desired, specify L in the auxiliary symbol position of the model number. Note, however, that this is not available with the pressure center type.
- 7 When using a detent type (E3*), use

- constant energization in order to securely maintain the switching position.
- 8 Use of the pressure center type is recommended for large-volume flow control.
- 9 For the all ports open center type (A3Z, E3Z, C4, D4), PT mounting type (C7X, C7Y, D7X, D7Y), and PAT mounting type, use the type with built-in external pilot pressure check valve.
- 10 The coil surface temperature increases if this valve is kept continuously energized. Install the valve so there is no chance of it being touched directly by hand.

Valve Model Number	DSS(DSA)-G04	DSS(DSA)-G06
Front Position		
Simplified Symbols		
Detailed Symbols		
Flow Regulator Adjusting Screw Positions	A Port Restrictor: Right side A B Port Restrictor: Left side B	A Port Restrictor: Left side A B Port Restrictor: Right side B
Adjustable Stroke Adjusting Screw Positions	<p>A Port Side: P / A, B / T flow rate adjustment (For C7Y, P / B, A / T) B Port Side: P / B, A / T flow rate adjustment (For C7Y, P / A, B / T)</p>	

Understanding Model Numbers

DSS - G 06 - C 7 Y C - **R* - C2 - E22



Pilot (PP), Drain (DR)

- *High Pilot Pressure
- Use at pressures that do not exceed 3625 psi
- *Internal PP, external DR are Nachi-Fujikoshi standards.
- For external PP: Built-in stopper plug (Option E)
- For internal DR: Stopper plug modification (Option A)
- * Internal DR Precautions
- Make sure that the differential pressure between the pilot pressure and tank back pressure is greater than the minimum pilot pressure.
- Do not connect any pipe that generates sudden surge pressure.

Built-in Pilot Solenoid Valve

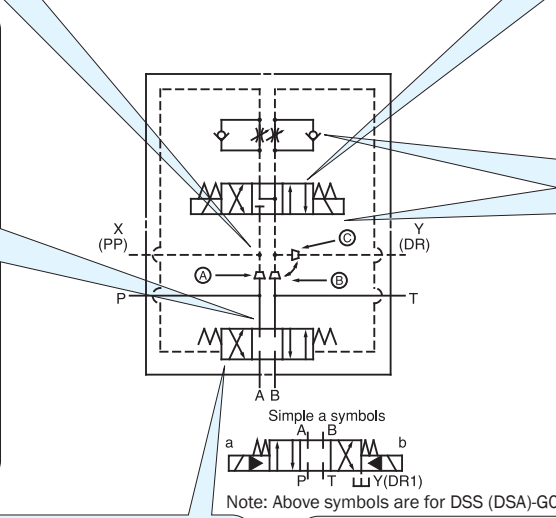
Valve Model Number	For G04	For G06
DSS(DSA)-G**-A**	SS(SA)-G01-A3X	SS(SA)-G01-H3X
DSS(DSA)-G**-E**	SS(SA)-G01-E3X	
DSS(DSA)-G**-C**	SS(SA)-G01-C6	
DSS(DSA)-G**-D**	SS(SA)-G01-C9	

Built-in Pilot Pressure Check Valve

*Like the C7Y, this internal PP type is used in a flow path configuration where maintenance of pilot pressure is required.

Check Valve Pressure Loss

Flow rate (gpm)	04 size Pressure Loss (psi)	06 size Pressure Loss (psi)
26	~100	~50
52	~120	~60
79	~140	~70
105	~160	~80
132	~174	~90



Flow Regulator Valve

*Rotating the adjusting screw clockwise (rightward) slows the main spool switching speed.
 P: Excitation of the solenoid (starting of the actuator) causes a restrictor effect.
 Y: The restrictor effect can be obtained especially when the solenoid is de-excited (actuator stopped).

Pilot Valve Mounting Bolts

Standard	M5 x 45 (four)
Stage 1	M5 x 85 (four)
Stage 2	M5 x 125 (four)
Stage 3	M5 x 165 (four)

Tightening Torque: 3.6 to 5 ft.lbs.

Detent Type Installation

*Install the valve in a horizontal configuration.
 *Provide constant energization for secure holding.

Adjustable Stroke Type

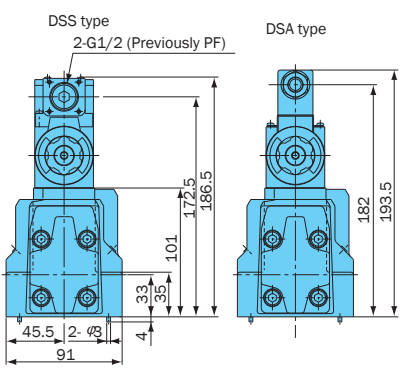
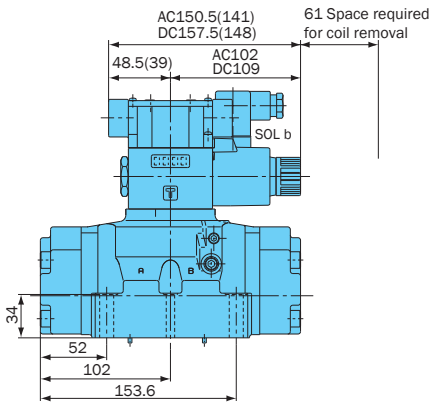
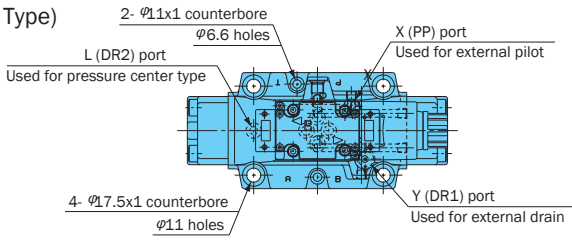
*Tightening the adjusting screw makes the main spool stroke smaller, which restricts flow.

Pressure center

*Use this valve in a high-pressure, large-volume circuit to ensure reliable return of the main spool to the neutral position.

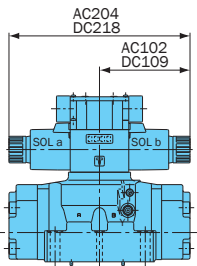
DSS(DSA)-G04-A**R**-22

(Spring Offset Type)



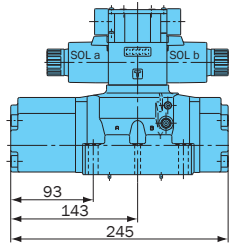
DSS(DSA)-G04-^E/_C**R**-22

(No-spring Detent Type)
(Spring Center Type)



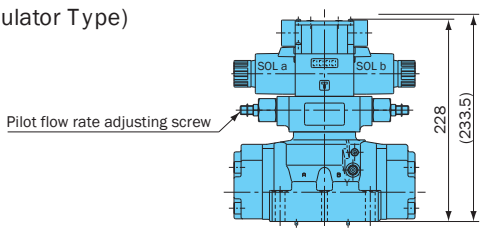
DSS(DSA)-G04-D**R**-22

(Pressure Center Type)



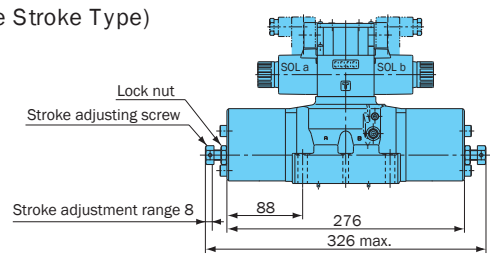
DSS(DSA)-G04-^A/_E/_C/_D**RY**-22

(Flow Regulator Type)



DSS(DSA)-G04-E**LR**-22

(Adjustable Stroke Type)



Dimensions in the parentheses are for the DSA-G04-***-21.

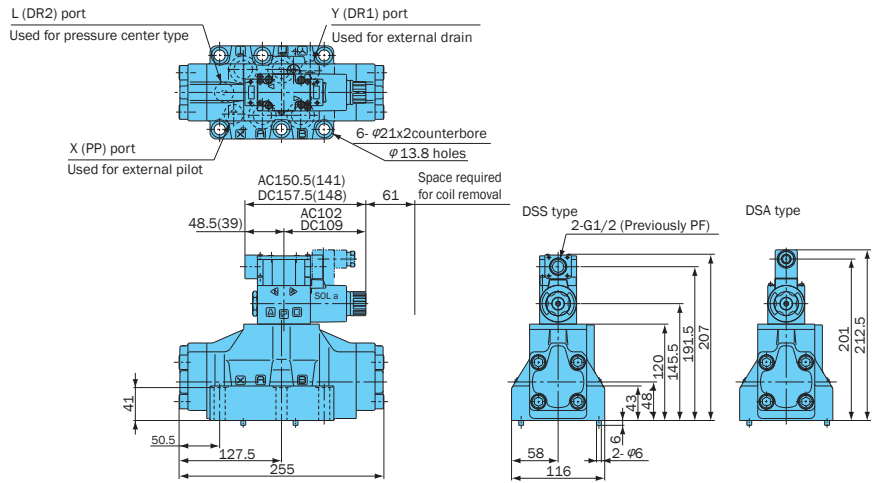
(ISO 4401-07-06-0-94)
(JIS B 8355 D-07-06-0-94)

For sub plate DSS (DSA) -G04

Model No.	E	Weight
MDS-04X-E10-D	SAE-12	4.1 lbs

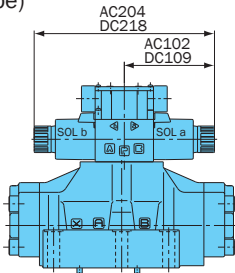
DSS(DSA)-G06-A**R**-22

(Spring Offset Type)



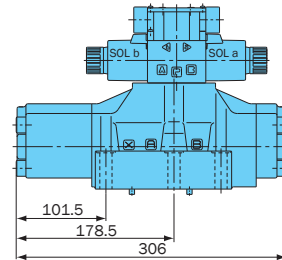
DSS(DSA)-G06-^E/_C**R**-22

(No-spring Detent Type)
(Spring Center Type)



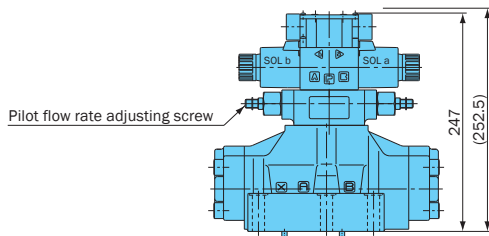
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(Pressure Center Type)



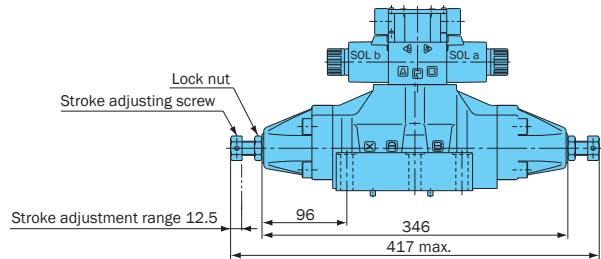
DSS(DSA)-G06-^A/_C^E/_D**RY**-22

(Flow Regulator Type)



DSS(DSA)-G06-^A/_C^E**LR**-22

(Adjustable Stroke Type)



Dimensions in the parentheses are for the DSA-G06-***RY**-21.

(ISO 4401-08-07-0-94)
(JIS B 8355 D-08-07-0-94)

For sub plate DSS (DSA) -G06

Model No.	E	Weight
MDS-06X-E30-D	SAE-16	5.3 lbs

Performance Curves

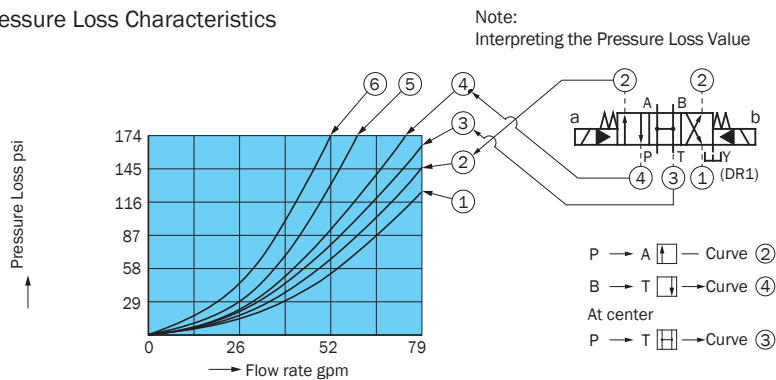
Hydraulic Operating Fluid Viscosity 32 centistokes

DSS(DSA)-G04

Model No.		JIS Symbol	Pressure - Flow Rate Allowable Value	Model No.		JIS Symbol	Pressure - Flow Rate Allowable Value
2-Position Spring Offset Type	DSS(DSA) -G04 -A3X-			2-Position Spring Offset Type	DSS(DSA) -G04 -E3X-		
	-A3Z-				-E3Z-		
	-A3Y-				-E3Y-		
3-Position Spring Center Type	DSS(DSA) -G04 -C1-			3-Position Spring Center Type	DSS(DSA) -G04 -D1-		
	-C2-				-D2-		
	-C5-				-D5-		
	-C6-				-D6-		
	-C6S-				-D6S-		
	-C4S-				-D4S-		
	-C4-				-D4-		
	-C8-				-D8-		
	-C7X- -C7Y-				-D7X- -D7Y-		

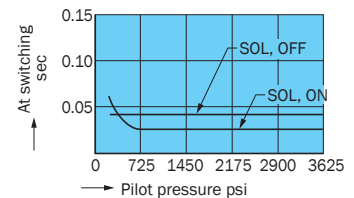
Note: The JIS number indicates the standard internal pilot and external drain.

Pressure Loss Characteristics



Switching Response Time

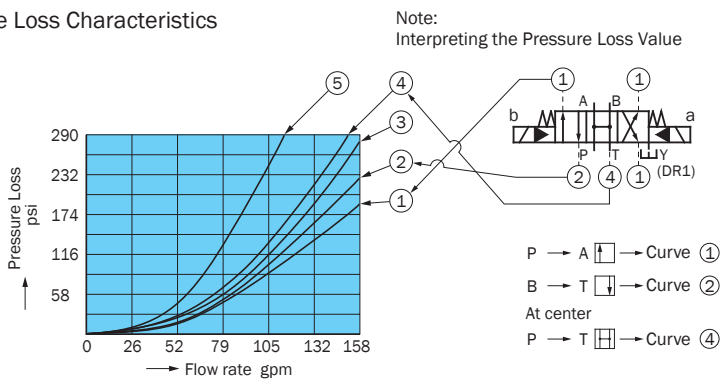
Model No. : DSS-G04-C5
Voltage Symbol : C1 (AC Solenoid)



Model No.		JIS Symbol	Pressure - Flow Rate Allowable Value	Model No.	JIS Symbol	Pressure - Flow Rate Allowable Value	
2-Position Spring Offset Type	DSS(DSA) -G06 -A3X-			2-Position Spring Offset Type	DSS(DSA) -G06 -E3X-		
	-A3Z-				-E3Z-		
	-A3Y-				-E3Y-		
3-Position Spring Center Type	DSS(DSA) -G06 -C1-			3-Position Spring Center Type	DSS(DSA) -G06 -D1-		
	-C2-				-D2-		
	-C5-				-D5-		
	-C6-				-D6-		
	-C6S-				-D6S-		
	-C4S-				-D4S-		
	-C4-				-D4-		
	-C8-				-D8-		
	-C7X- -C7Y-				-D7X- -D7Y-		

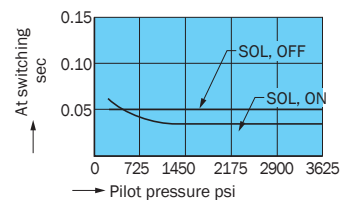
Note: The JIS number indicates the standard internal pilot and external drain.

Pressure Loss Characteristics



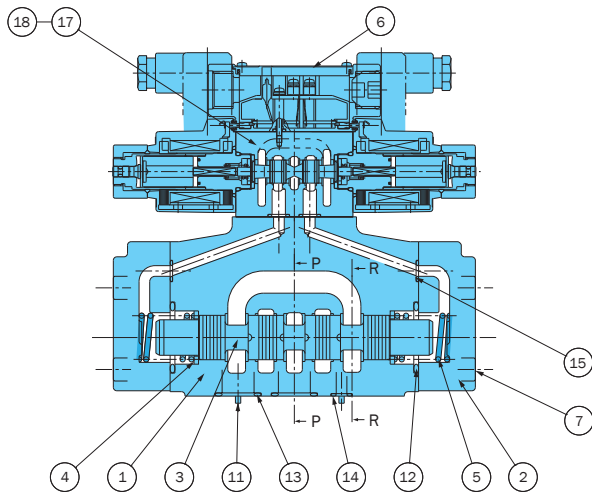
Switching Response Time

Model No. : DSS-G06-C5
Voltage Symbol: C1 (AC Solenoid)

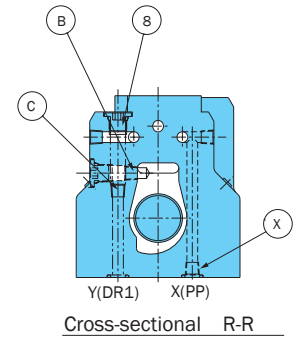
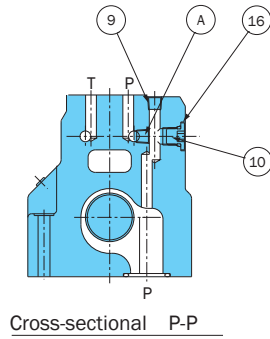


Cross-sectional Drawing

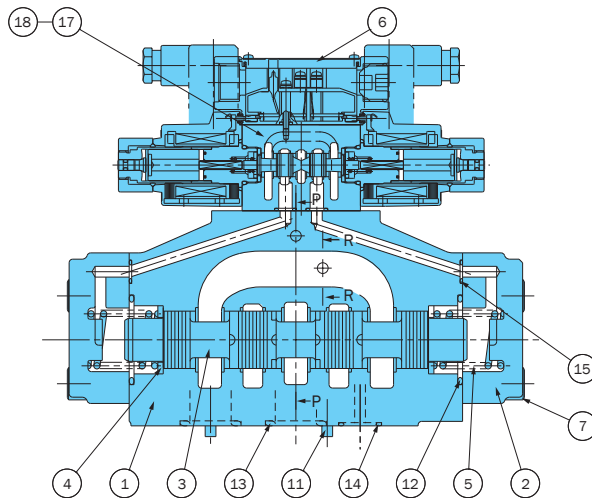
DSS(DSA)-G04-C**-R-C*-22



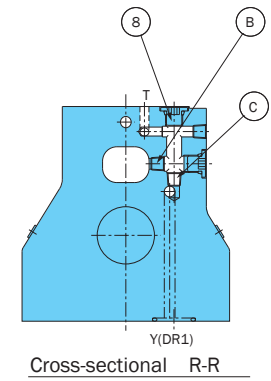
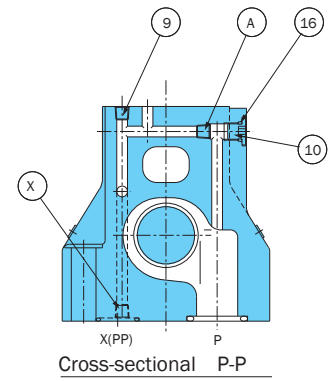
Pilot, Drain System Change



DSS(DSA)-G06-C**-R-C*-22



Pilot, Drain System Change



Part No.	Part Name	Part No.	Part Name	Part No.	Part Name
1	Body	8	Plug	14	O-ring
2	Cover	9	Plug	15	O-ring
3	Spool	10	Plug	16	O-ring
4	Ring	11	Pin	17	Solenoid Valves
5	Spring	12	O-ring	18	Screw
6	Nameplate	13	O-ring		
7	Screw				

Changing the Pilot and Drain Connections

After Change		Hexagon Socket Head Plug
Pilot	Internal	Switch from A to x .
	External	Switch from x to A .
Drain	Internal	Switch from B to C .
	External	Switch from C to B .

List of Sealing Parts

Part No.	Part Name	Part Number		Q'ty
		O4 size	O6 Size	
12	O-ring	1B-P34	1B-G45	2
13	O-ring	1B-P22	1B-P28	4
14	O-ring	1B-P10A	1B-P20	2
15	O-ring	1B-P9	1B-P10	2
16	O-ring	1B-P8	1B-P8	3

Seal Kit Number

O4 size		O6 Size	
Single Solenoid	Double Solenoid	Single Solenoid	Double Solenoid
EDBS-04AA-1A	EDBS-04CA-1A	EDBS-06AA-1A	EDBS-06CA-1A

Note: The seal kit includes a seal for the pilot solenoid valve.

Note: 1.O-ring 1A/1B/4D-** indicate JIS Standard B 2401-1A/1B/4D-**. 2.See SS/SA-G01-**-31for information about the seal part for the pilot solenoid valve.