IPC 4
Standard design

www.khadamathydraulic.com
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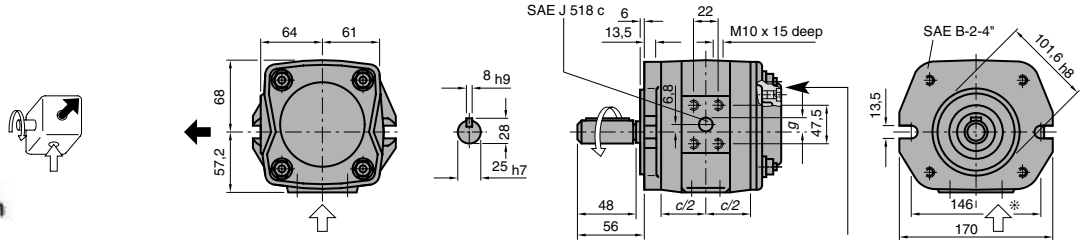
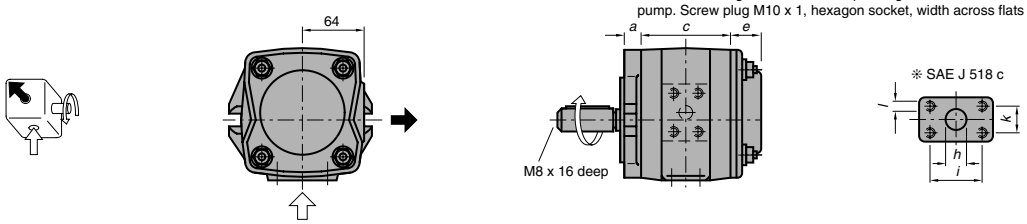


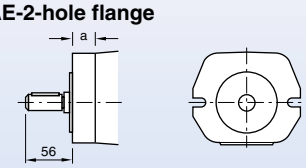
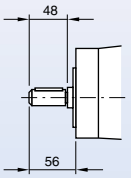
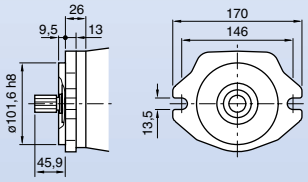
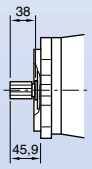
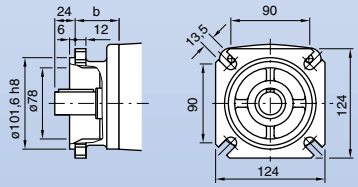
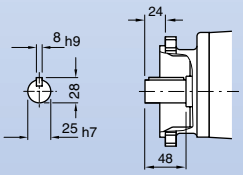
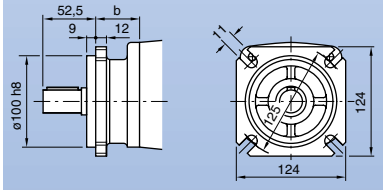
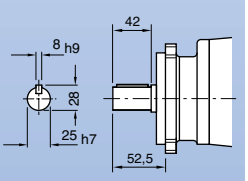
Opening must be closed during operation. Tightening torque MA = 18 Nm. Before the pump is taken into service, the opening can be used for filling or deaeration, depending on the installation of the pump. Screw plug M10 x 1, hexagon socket, width across flats 5.



Weight and dimensions										
	a	*b*	*c*	*e*	*g*	*h*	*i*	*k*	*l*	*kg*
IPC 4 – 20	18	50	98	31	18	27	58.7	30.2	M 10 x 15	9.6
IPC 4 – 25	18	50	104	31	18	30	58.7	30.2	M 10 x 15	10.2
IPC 4 – 32	18	50	113	31	18	32	58.7	30.2	M 10 x 15	11.0

SAE flange no.	
⬆	⇩
11	13
11	13
11	13

Performance data as per page 5
For SAE suction and discharge flanges see page 22

Type	Size	Sense of rotation	Mounting flange		Shaft end
IPC 4	20	1	**SAE-2-hole flange**  Dimensions as above	0 1	Dimensions as above 
	25				
	32				
		6	**Alternatives:** **SAE-2-hole flange for splined shaft**  Direct mounting on equipment with SAE connection.	7 0	Involute splines ANSI B92 1a 15 T 16/32 DP 30° 
			SAE-4-hole flange 	1 1	
			VDMA 24560 DIN ISO 3019/2 4-hole flange 	5 1	
Ordering-code					