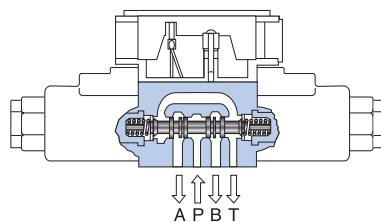


Solenoid operated directional valve

DE10



DE10



www.khadamathhydraulic.com
Tell: 021-5582749
Tell: 021-33488178
Fax: 021-33488105

Overview

This solenoid operated directional valve is used for controlling start and stop, and movement direction of the hydraulic system with electrical signals.

Features

1. This valve is resistant to contamination and provides stable operation.
2. A wide variety of options are available.
3. Explosion proof solenoids are also available.

Type indication

DE | 10 | P - 20 - 204 - WD | 24 | AL - P08 -

Solenoid operated
directional valve

Nominal dimension

10

Connection method

P = Gasket connection type

Series number: 20

Position holding method

1 = 2 position, no spring type (with detent)

2 = 2 position, spring offset type

or

3 position, spring center type

Spool type

* Refer to "Spool type symbols".

Solenoid type

W = Wet type (with standard emergency manual operation)

* (For the explosion proof type, please contact us.)

Input power supply

A = Alternating current

D = Direct current

R = AC/DC conversion

Type of hydraulic oil

No symbol = Mineral based hydraulic oil

Fatty ester based hydraulic oil

Water-glycol based hydraulic oil

V = Phosphate ester based hydraulic oil

Presence/absence of P port restriction

No symbol = No restriction

P08 = Restriction contraction diameter ϕ 0.8 mm

P10 = Restriction contraction diameter ϕ 1.0 mm

P12 = Restriction contraction diameter ϕ 1.2 mm

P15 = Restriction contraction diameter ϕ 1.5 mm

P20 = Restriction contraction diameter ϕ 2.0 mm

P25 = Restriction contraction diameter ϕ 2.5 mm

P30 = Restriction contraction diameter ϕ 3.0 mm

P40 = Restriction contraction diameter ϕ 4.0 mm

Electric connection symbol

Symbol	Explanation	Input power supply		
		A	D	R
AL	Integrated terminal box with lamp	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
B	With DIN connector	<input type="radio"/>	<input type="radio"/>	-
C	With DIN large connector	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
CL	DIN large connector with lamp	<input type="radio"/>	<input type="radio"/>	-

Input voltage

	Alternating current A	Direct current D	AC/DC conversion R
100	100V-50/60Hz 110V-60Hz	12 24	100 120 120V-50/60Hz
120	110V-50Hz 120V-50/60Hz	48 100 100V	200 220 200V-50/60Hz
200	200V-50/60Hz 220V-60Hz	110 200 200V	220 220V-50/60Hz
240	220V-50Hz 240V-50/60Hz	220 220V	

■ Spool type symbol

● 2 position valve

Number of positions	Position holding method	Spool type symbol	Hydraulic symbols	Transient state
2 positions	(Spring offset type)	Sol. a		
		01		
		03		
		04		
		Sol. b		
		02		
		25		
	(No spring type with detent)	Sol. a		
		01		
		03		
		04		

● 3 position valve

Number of positions	Position holding method	Spool type symbol	Hydraulic symbols	Transient state
3 positions	(Spring center type)	Sol. a		
		05		
		06		
		07		
		08		
		09		
		10		
		12		
		13		
		16		
		17		
		21		
		22		

● When neutral position and one side position of the 3 position valve are used together

With reference to the 3 position valve, two types of the 2 position valve are available: the valve that uses the neutral position and sol.a excitation position of the 3 position valve (2**A) and the one that uses the neutral position and sol.b excitation position (2**B).

Number of positions	Position holding method	Spool type symbol	Hydraulic symbols
2 positions	(Spring offset type)	Sol. a	
		05A	
		05B	
		06A	
		06B	
		07A	
		07B	
		08A	
		08B	
		10A	

Specifications

Nominal dimension		10		
Maximum working pressure MPa (kgf/cm ²)	Port A, B, P	(Note 1)	31.5 (321)	
	Port T		16 (163)	
Maximum switching frequency Number of times/min	AC, DC		240	
	AC/DC conversion		120	
(Note 2)	Solenoid excitation	AC	15 to 25	
		DC	70 to 110	
		AC/DC conversion	70 to 110	
	Solenoid demagnetization	AC	8 to 25	
		DC	40 to 50	
		AC/DC conversion	(Note 3) 170 to 200	
Highest operating temperature °C			50	
Waterproof			IP64	
Mass kg	Single solenoid type	AC	2.9	
		AC/DC conversion	3.6	
	Double solenoid type	AC	3.6	
		AC/DC conversion	5	

(Note 1) The maximum working pressure is 25 MPa (255 kgf/cm²) only for spool type "07".

(Note 2) Switching time varies slightly depending on use conditions.

(Note 3) A quick return type, in which switching time at the time of deenergization of the solenoid is equivalent to that of DC solenoid, is also available.

Sub-plate

Valve type	Sub-plate type	Connection diameter	Mass
DE10P	P-DE10R38-0	Rc $\frac{3}{8}$	2.1 kg
	P-DE10G38-0	G $\frac{3}{8}$	
	P-DE10R12-0	Rc $\frac{1}{2}$	
	P-DE10G12-0	G $\frac{1}{2}$	

When you use a sub-plate, please place an order for the above sub-plate type.

For the dimension drawing, refer to page 9 of the appendix.

Accessories

Mounting bolt

Type	Hexagon socket head cap thread	Quantity	Tightening torque N·m (kgf·cm)
DE10P	M6×35L	4 pcs.	13 ± 1 (133 ± 10)

Solenoid specifications

Solenoid type	Power supply	Symbol	Rated voltage V	Frequency Hz	Working voltage range V	Current value at rated voltage			Energized time	Type of coil insulation
						Holding current A	Starting current A	Electric power W		
Oil immersion type	Alternating current A	A100	100	50	80 to 110	0.90	5.37	—	Continuous rating	H type
				60	90 to 120	0.63	4.57			
				110		0.77	5.03			
		A120	120	50	96 to 132	0.75	4.48			
				60	108 to 144	0.52	3.81			
		A200	200	50	160 to 220	0.45	2.69			
				60	180 to 240	0.31	2.29			
				220		0.38	2.52			
		A240	240	50	192 to 264	0.37	2.24			
				60	216 to 288	0.26	1.91			
	Direct current D	D12	12	—	10.8 to 13.2	3.16	—	38	Continuous rating	H type
		D24	24		21.6 to 26.4	1.57				
		D48	48		43.2 to 52.8	0.79				
		D100	100		90 to 110	0.38				
		D110	110		99 to 121	0.34				
		D200	200		180 to 220	0.19				
		D220	220		198 to 242	0.17				
	AC/DC conversion R	R100	100	50/60	90 to 110	0.43	—	38	Continuous rating	H type
		R110	110		99 to 121	0.39				
		R200	200		180 to 220	0.21				
		R220	220		198 to 242	0.19				

Connection method

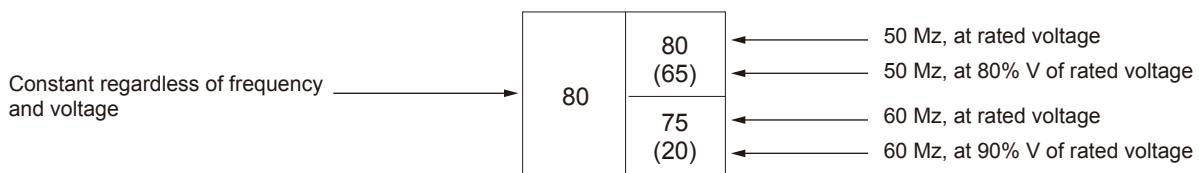
- Similar to that of solenoid operated directional valve (DE6)
Refer to the section of the type number index "DE6".

Maximum flow rate

With AC solenoid DE10P-20***-WA*

Number of positions	Position holding method	Spool type symbol	Hydraulic symbols	Maximum flow rate L/min												
				Flow direction P→A(B)→B(A)→T of oil				Flow direction P→A of oil				Flow direction P→B of oil				
				Working pressure MPa (kgf/cm ²)	10 (102)	16 (163)	25 (255)	31.5 (321)	10 (102)	16 (163)	25 (255)	31.5 (321)	10 (102)	16 (163)	25 (255)	31.5 (321)
3 positions	Spring center type	05		100	100	100	100	100 (70) 90 (49)	100 (48) 53 (30)	96 (28) 34 (19)	65 (24) 26 (15)	100 (70) 90 (49)	100 (48) 53 (30)	96 (28) 34 (19)	65 (24) 26 (15)	
		06		30	30	30	30	26	21	18	16	30	28	28	28	
		07		70	70	70	—	100	100	100	—	100	100	100	—	
		08		90	90	90	90	100 (81) 100 (81)	100 (81) 100 (81)	100 (81) 100 (81)	100 (81) 100 (81)	100 (81) 100 (81)	100 (81) 100 (81)	100 (81) 100 (81)	100 (81) 100 (81)	
		09		100	100	100	100	100 (80) 80 (60)	100 (65) 70 (46)	85 (35) 51 (32)	62 (28) 45 (25)	100 (80) 80 (60)	100 (65) 70 (46)	85 (35) 51 (32)	62 (28) 45 (25)	
		10		80	80	80	80 (65) 75 (20)	80 (25) 30 (15)	80 (58) 90 (47)	100 (33) 50 (26)	76 (22) 28 (18)	46 (19) 22 (15)	100 (58) 90 (47)	100 (33) 50 (26)	76 (22) 28 (18)	46 (19) 22 (15)
		12		90	90	90	90	90 (30) 40 (20)	90 (20) 20 (15)	100 (55) 60 (38)	100 (36) 47 (24)	60 (21) 23 (14)	34 (16) 17 (11)	100 (55) 60 (38)	100 (36) 47 (24)	60 (21) 34 (16)
		13		100	100	100	100	100	60	60	60	60	60	60	60	60
		17		100	100	100	100	100 (75) 100 (25)	100 (62) 62 (40)	100 (39) 47 (26)	84 (21) 27 (16)	48 (18) 20 (12)	100 (62) 62 (40)	100 (39) 47 (26)	84 (21) 27 (16)	48 (18) 20 (12)
		21		80	80	80	80 (30) 30 (25)	80 (20) 20 (15)	100 (55) 60 (38)	100 (36) 47 (24)	60 (21) 23 (14)	34 (16) 17 (11)	100 (55) 60 (38)	100 (36) 47 (24)	60 (21) 34 (16)	34 (16) 17 (11)
		22		100	100 (50)	100 (30)	100 (30)	100 (22)	100 (22)	100 (22)	40 (22)	40 (22)	100 (22)	100 (36)	40 (22)	40 (22)
2 positions	Spring offset type	01		—	—	—	—	26	19	18	16	100 (35) 45 (21)	87 (15) 34 (12)	61 (9) 15 (12)	61 (9) 15 (12)	49 (7) 11 (6)
		02		—	—	—	—	100 (35) 45 (21)	87 (15) 34 (12)	61 (9) 15 (9)	49 (7) 11 (6)	26	19	18	16	
		03		100 (75)	100 (75)	100 (75)	100 (75)	57	57	57	57	100 (79) 92 (55)	100 (72) 89 (46)	100 (64) 78 (28)	100 (59) 70 (27)	100 (59)
		04		100 (90)	100 (90)	100 (90)	100 (90)	34	24	20	19	100 (62) 80 (42)	100 (62) 73 (36)	100 (44) 60 (36)	100 (44) 60 (34)	94 (37) 51 (33)
		25		100 (90)	100 (90)	100 (90)	100 (90)	100 (62) 80 (42)	100 (62) 73 (36)	100 (44) 60 (34)	94 (37) 51 (33)	34	24	20	19	
1 (No spring type with detent)	1 (No spring type with detent)	01		—	—	—	—	50	50	50 (35) 50 (30)	40 (23) 35 (20)	50	50	50 (35) 50 (30)	50 (35) 35 (20)	40 (23)
		03		100	100	100	100	40	40	30	28	60	60	40	35	35
		04		100	100	100	100	40	40	30	28	60	60	40	35	35

(Note) The relationship between the maximum flow rate and the frequency and voltage in the above table is as shown below.



Maximum flow rate

With DC solenoid DE10P-20-***-WD*

With AC/DC conversion type solenoid DE10P-20-***-WR*

Number of positions	Position holding method	Spool type symbol	Hydraulic symbols	Maximum flow rate L/min														
				Flow direction P→A(B)→B(A)→T of oil				Flow direction P→A of oil				Flow direction P→B of oil						
				Working pressure MPa (kgf/cm²)	10 (102)	16 (163)	25 (255)	31.5 (321)	Working pressure MPa (kgf/cm²)	10 (102)	16 (163)	25 (255)	31.5 (321)	Working pressure MPa (kgf/cm²)	10 (102)	16 (163)	25 (255)	31.5 (321)
3 positions	2 (Spring center type)	05		120	120	120	120	120	120	80	55	120	120	120	80	80		
		06		50	50	50	50	35	24	21	20	45	45	45	100	54	43	
		07		120	120	120	—	120	120	120	—	120	120	120	120	120	—	
		08		120	120	120	120	120	120	120	120	120	120	120	120	120	120	
		09		120	120	120	120	100	100	80	65	100	100	100	80	65		
		10		120	120	120	120	120	120	84	64	120	120	120	84	64		
		12		120	120	120	65	120	120	65	53	120	120	120	65	53		
		13		120	120	120	120	100	100	100	100	100	100	100	100	100	100	
		17		120	120	120	120	120	120	120	62	49	120	120	120	62	49	
		21		120	120	120	65	120	120	69	46	120	120	120	60	51		
2 positions	2 (Spring offset type)	01		—	—	—	—	53	33	24	23	120	120	120	62	62	47	
		02		—	—	—	—	120	120	62	47	53	53	53	33	24	23	
		03		120	120	120	120	77	77	77	77	120	120	120	120	120	103	
		04		110	110	110	110	68	47	38	38	120	120	120	114	75	63	
		25		110	110	110	110	120	114	75	63	68	68	68	47	38	38	
	1 (No spring type with detent)	01		—	—	—	—	60	60	40	35	60	60	60	40	35		
		03		120	120	120	120	45	37	30	28	60	60	60	40	35		
		04		120	120	120	120	45	37	30	28	60	60	60	40	35		

(Note) The relationship between the maximum flow rate and the frequency and voltage in the above table is as shown below.

Constant regardless of frequency and voltage →

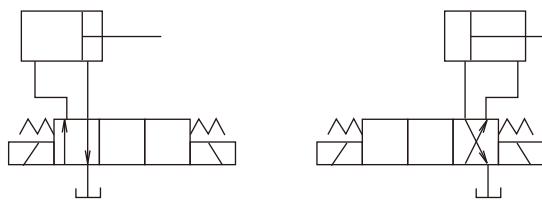
120	120
100	100

At rated voltage (Saturation state of coil temperature increase)

At 90% V of rated voltage (Saturation state of coil temperature increase)

■ Maximum flow rate

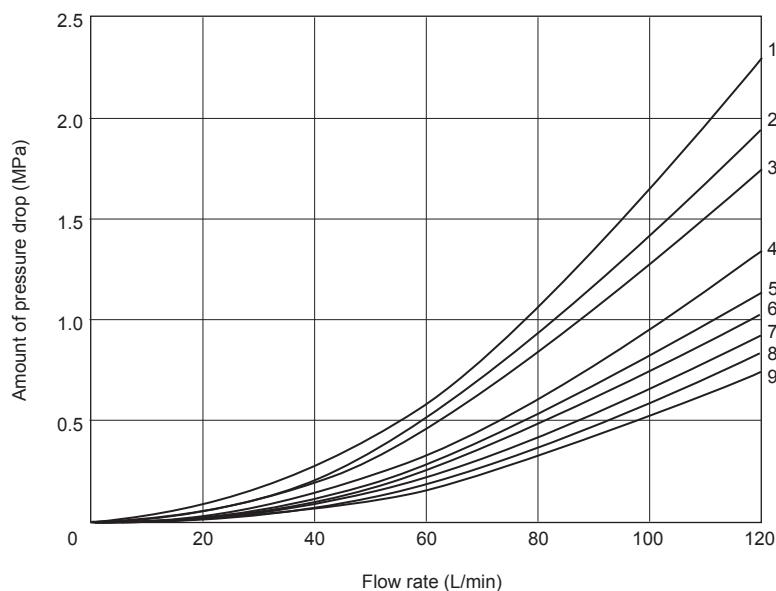
- When switching the valve to neutral state with spool type 06, 07 and 08 reaching the stroke end



Number of positions	Position holding method	Spool type symbol	Hydraulic symbols	Solenoid	Maximum flow rate L/min			
					Working pressure MPa (kgf/cm ²)			
					10 (102)	16 (163)	25 (255)	31.5 (321)
3 positions 2 (Spring center type)	06			AC	26	21	18	16
				DC, AC/DC conversion	35	24	21	20
	07			AC	84	52	52	—
				DC, AC/DC conversion	68	65	61	—
	08			AC	100	100	100	100
				DC, AC/DC conversion	120	120	120	120

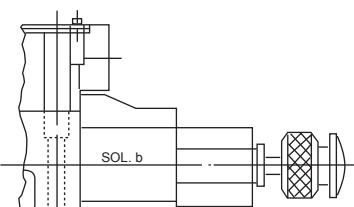
■ Pressure drop characteristics (viscosity 36 mm²/s (cSt))

● DE10



■ Option

The following options are available in addition to the standard items.



At the time of adjustment, the valve can be held at the switched position even if the solenoid in an emergency is not energized.
When placing an order, add a special type, -07, at the end of the type.

■ Precautions in use

● Mounting posture

When using the valve of the no spring detent type without excitation, mount the solenoid horizontally so that the detent effect is securely obtained. For the valve of other type, there is no limitation of mounting posture.

● Switching of solenoid

Be sure to deenergize one solenoid before energizing the other solenoid.

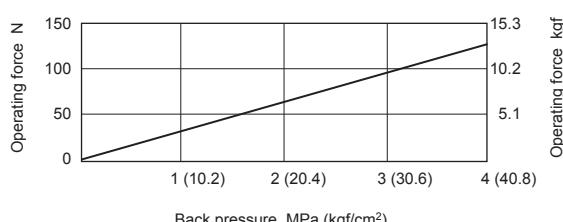
● Tank port

Do not connect the tank port to a conduit where surge pressure is generated.

Be sure to immerse the end of the tank line piping into oil.

● Manual pin operating force

Be careful that the operation of the manual pin is difficult if the back pressure of the tank line becomes high.

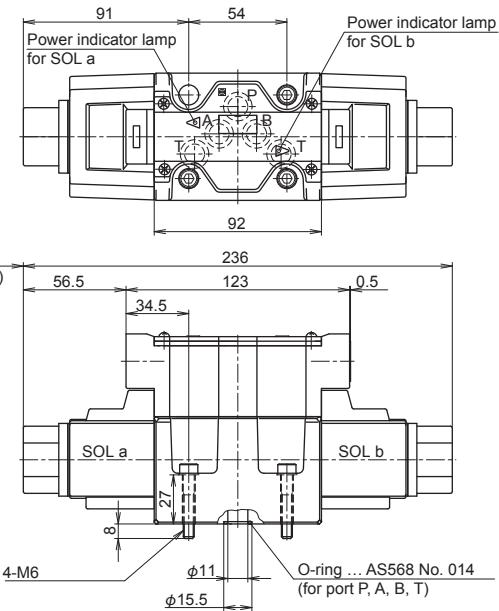


Dimension drawing

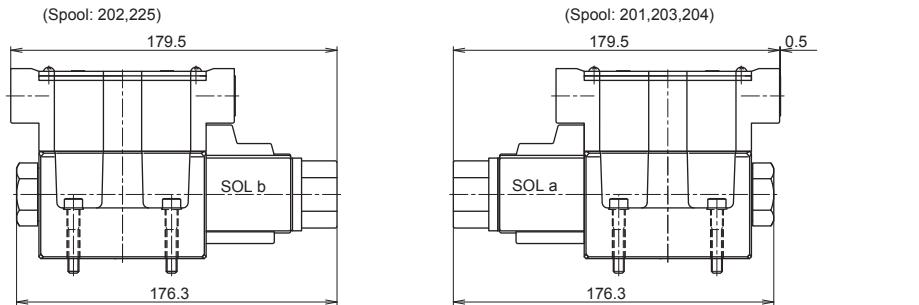
DE10P (Integrated terminal box type)

- With AC solenoid

Spring center type
No spring detent type

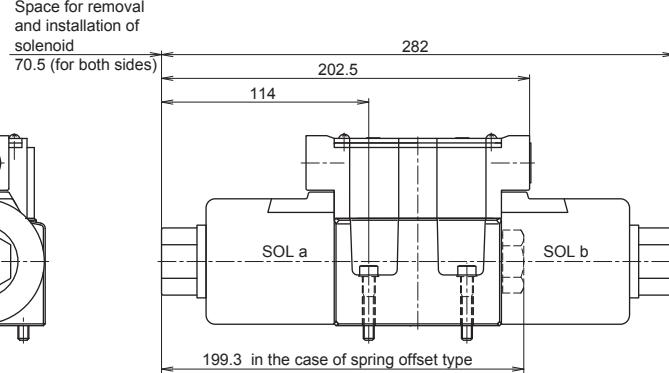
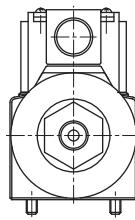


Spring offset type



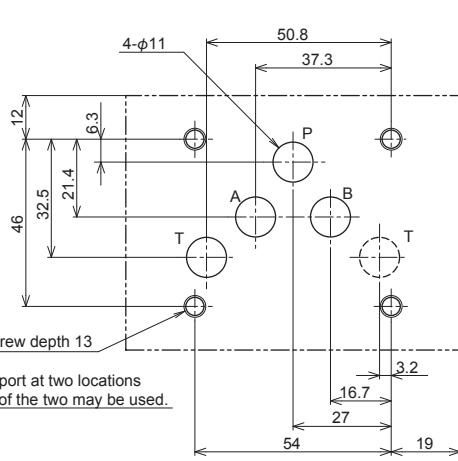
- With DC solenoid

- With AC/DC conversion type solenoid
- (Note) For other dimensions, refer to "with AC solenoid".



Mounting surface accuracy
Flatness : 0.01 100
Surface roughness : 1.6

There is T port at two locations
and either of the two may be used.



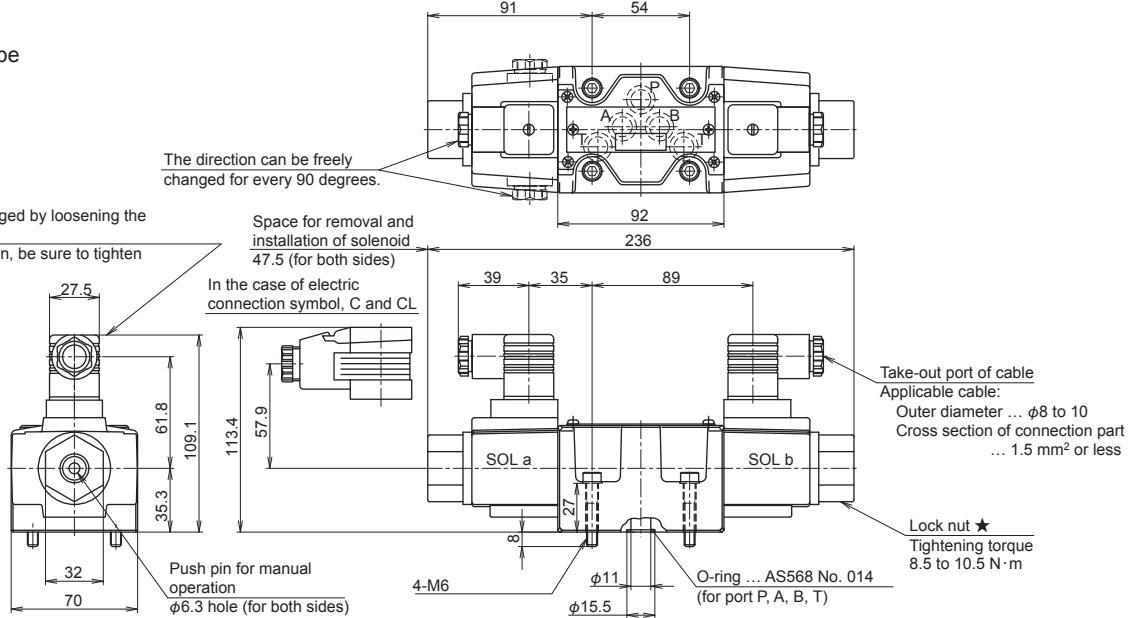
Machining dimension of manifold

●DE10P (DIN connector type, DIN large connector type, DIN large connector type with power indicator lamp)

●With AC solenoid

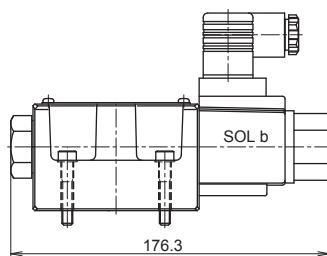
- Spring center type
- No spring detent type

The position can be changed by loosening the lock nut ★.
After changing the position, be sure to tighten the lock nut.

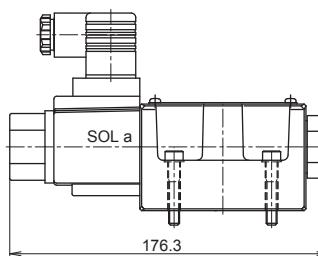


Spring offset type

(Spool: 202,225)



(Spool: 201,203,204)

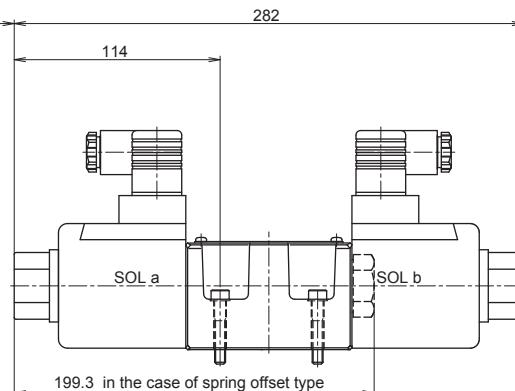


●With DC solenoid

●With AC/DC conversion type solenoid

(Note) For other dimensions, refer to "with AC solenoid".

Space for removal and installation of solenoid 70.5 (for both sides)



Mounting surface accuracy
Flatness : $\Box 0.01/100$
Surface roughness : $1.6 \mu\text{m}$

There is T port at two locations and either of the two may be used.

Machining dimension of manifold

